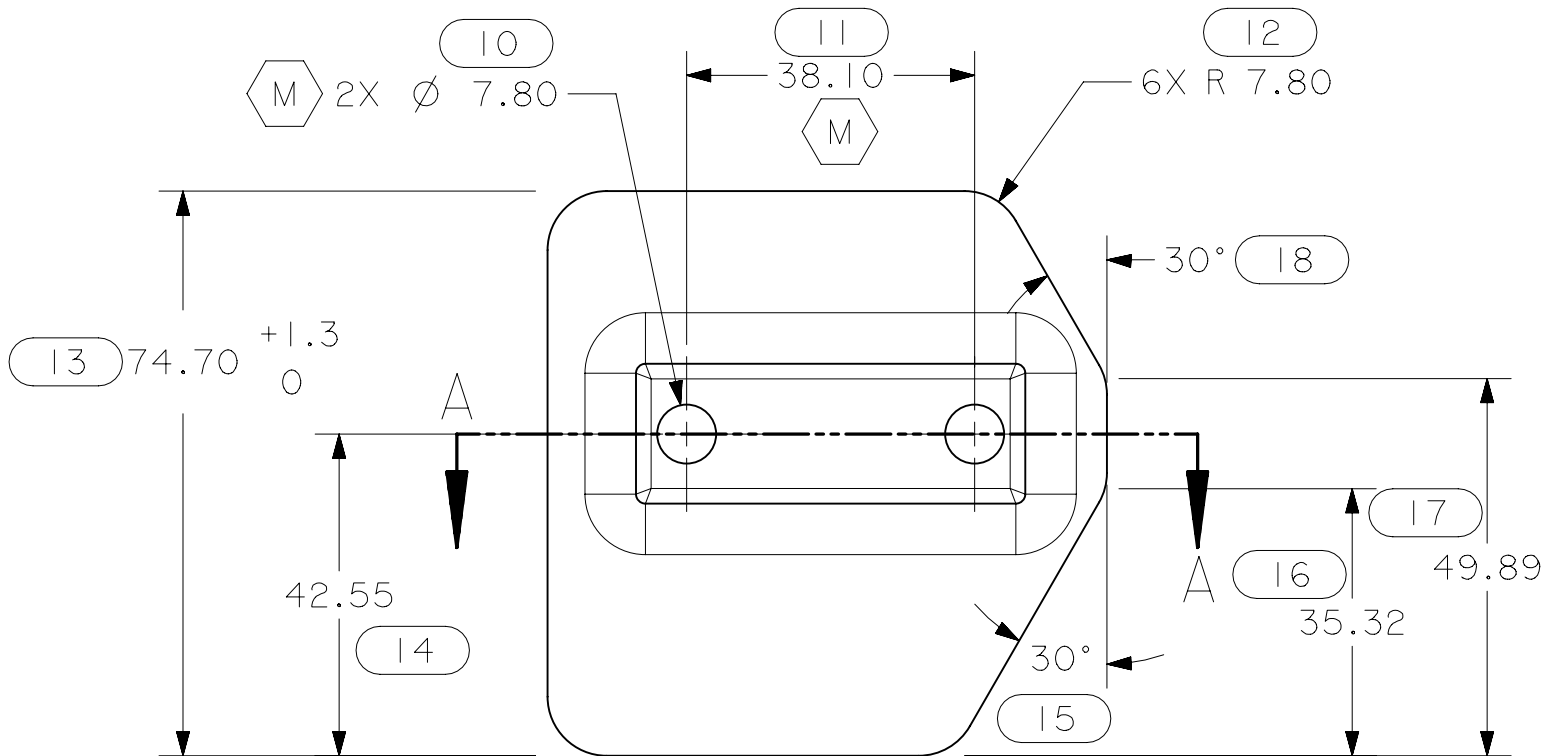
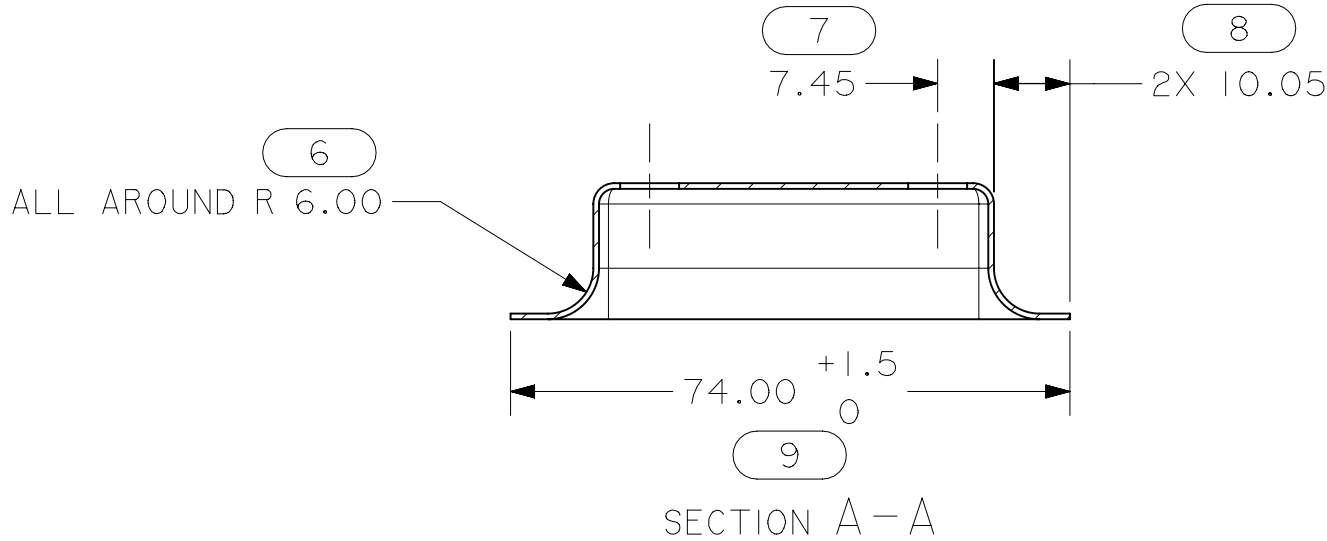
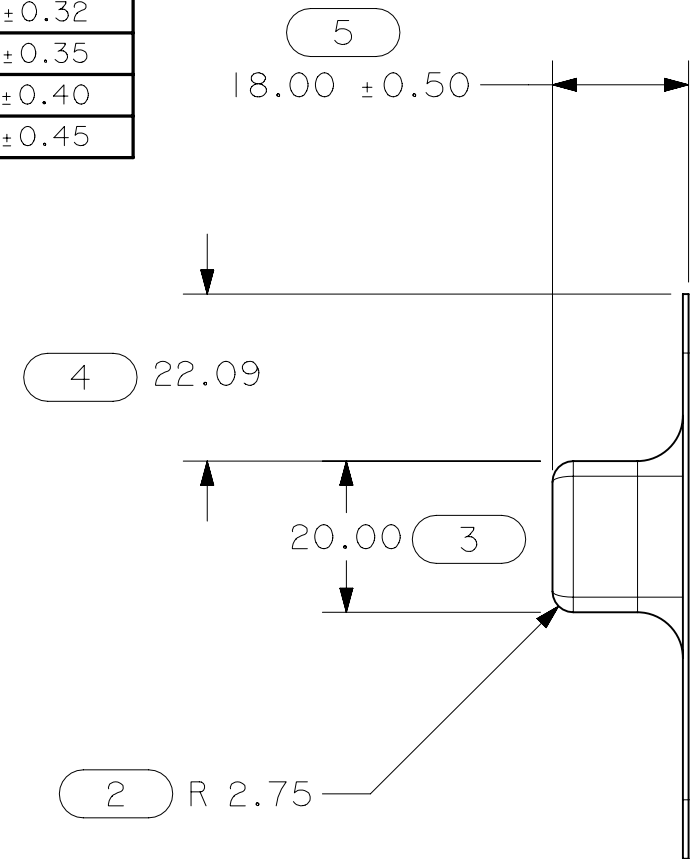


600266006 DRAWING NUMBER	
TOLERANCE FOR METAL STAMPING	
DIVISION DIMENSION	TOLERANCE (IT 12)
-10	±0.08
10-30	±0.11
30-50	±0.13
50-80	±0.15
80-120	±0.18
120-180	±0.20
180-250	±0.23
250-315	±0.26
315-400	±0.29
400-500	±0.32
500-630	±0.35
630-800	±0.40
800-1000	±0.45

SIZE 3



REVISIONS

REV	ZONE	DESCRIPTION	ECM	CHECKED
01		PRELIMINARY JRH 01/30/09	XXXXXX	XXX XX/XX/XX
02		DESIGN RELEASE RED 03/04/09	NL600551	TPL 03/04/09
03	C4,B4 D4 D3 C3	REMOVED DOUBLE DIMENSIONS DELETED DIM. 0.75 AND UPDATED NOTE 1 AND NOTE 3 DIM. 18.0±0.3 WAS 18.00 DIM. 74.0+1.5/0 WAS 73.10 DIM. 74.70+1.3/0 WAS 73.70 AMY/PZG 06/01/09	000008447	TPL 07/17/09
04	D4 C3 C3	DIM.18.35/17.70 WAS 18.0±0.3 DIM.76.20/74.70 WAS 74.70+1.3/0 ADDED INSPECTION BALLOONS UPDATED FORMAT ADDED MAJOR TO 2X Ø 7.80 AND 38.10 JRH 03/03/11	000014552	RAK 03/03/11
05	D4 C3	DIM. 18.00±0.50 WAS 18.35/17.70 DIM. 74.70+1.3/0 WAS 76.20/74.70 QCJ 05/11/12	OP1205015	LGC 07/24/12

COMPUTERIZED DOCUMENT
NO MANUAL REVISIONS PERMITTED

NOTES: 1

1. MATERIAL: 316 STAINLESS WIRE CLOTH OR 304 STAINLESS STEEL
30 X 30 SQUARE MESH.

2. OPENING IN MESH MUST NOT PASS A 0.60 MM

3. UNLESS OTHERWISE SPECIFIED:
A) DRAFT ANGLES TO BE 0.5° TO 1.5°
B) SHARP CORNERS AND FILLETS TO BE BROKEN WITH A 0.38 [0.015] TO 0.89 [0.035] RADIUS
C) PART MUST BE FREE OF CRACKS, CHIPS, SHAVINGS AND ANY OTHER DEBRIS THAT MAY OCCUR DURING PROCESSING
D) USE TOLERANCE BLOCK ABOVE FOR LINEAR DIMENSION TOLERANCES
E) DEFAULT ANGLE TOLERANCE TO BE ±0.5°
F) NO BURRS OR SHARP EDGES ALLOWED AROUND THE OUTSIDE BODY OF THE STAMPING

4. FOR ALL UNDIMENSIONED GEOMETRY, REFER TO 3-D CAD FILE.

5. SEE QUALITY ASSURANCE FOR ADDRESSING CRITICAL AND MAJOR DIMENSIONS

TOTAL C THIS PAGE = 0

TOTAL M THIS PAGE = 4

900992009	SPARK SCREEN	AS PURCHASED
PART NUMBER	DESCRIPTION	REMARKS
TTI GROUP NORTH AMERICA		
SPARK SCREEN		
SIZE 3	DRAWING NUMBER 900992009	REV 05
SCALE 1:1	18	SHEET 1 OF 1

M.S.		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. FOR ALL UNSPECIFIED DIMENSIONS PLEASE REFER TO THE CAD FILE. DO NOT SCALE. USE DIMENSIONS ONLY. DIMENSION & TOLERANCE PER ASME Y14.5-2009
P.S.		
DIST ---	PURCH/FAB P	
"THIS DRAWING BELONGS TO TTI GROUP NORTH AMERICA. ITS CONTENTS ARE CONFIDENTIAL AND PROPRIETARY AND SHALL NOT BE DISCLOSED TO OR USED BY OR FOR OUTSIDE PARTIES WITHOUT TTI GROUP NORTH AMERICA'S WRITTEN CONSENT."		
		